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COMPONENT, IN PARTICULAR SUN VISOR DESIGNED FOR USE IN  
A VEHICLE AND METHOD FOR PRODUCING A COMPONENT

- 5 The invention relates to a component, in particular a sun visor that is designed for use in a vehicle.

Such components, which are used in particular in the interior of a vehicle, are generally known. On the one  
10 hand, they have to be lightweight and cost-effective. On the other hand, their assembly has to be cost-effective and they also have to have a long service life, during which they are sometimes subjected to extreme situations with regard to temperature  
15 conditions and with regard to oscillating and/or vibrating conditions. Furthermore, at the end of their useful life, such components also have to be easily and, above all, completely able to be accessible to material utilization (recycling). Finally, such  
20 components, in particular when they frequently come into the normal field of vision of a user of the vehicle, also have to be designed to be aesthetically attractive.

- 25 With known components it is common for so-called snap-in connections - also called clip connections - to be used for the external fastening of individual parts to structural elements of the components. Such snap-in connections generally engage with an insertion element  
30 in a corresponding recess of the component, either the insertion element or, however, the component itself being first deflected and then snapped in, during the connection, in the region of its recess. Here, the insertion movement is generally arranged substantially  
35 perpendicular to the surface and/or to the face of the component to be covered (as are the insertion element and the recess).

In order to ensure a stable hold, a plurality of such insertion elements are generally present which has the result that, during assembly, the plurality of insertion elements always have to be firstly aligned in their corresponding recesses, before they may be finally snapped in. As these two steps are movements in the same direction (namely the insertion of the insertion elements into the recesses), the two steps may be combined, so that, for example, one of the plurality of insertion elements is already snapped in, meanwhile a further insertion element would have to be still further aligned, which, however, is sometimes no longer possible as the one insertion element is already snapped in. Therefore, with conventionally known components, the assembly is awkward, it is able to be automated only with difficulty and furthermore is expensive, for example as the rejection rate is higher.

The object of the invention, therefore, is to provide a component, in particular a sun visor that is designed for use in a vehicle, which avoids the drawbacks of the prior art.

This object is achieved according to the invention by a component, in particular a sun visor that is designed for use in a vehicle, the component comprising a structural part and a cover element, the cover element being connected to the structural part by means of a removable connection and a connecting movement of the cover element relative to the structural part being provided to produce the connection, in a direction substantially tangential to at least one main extension direction of the cover element. As a result, during assembly of the component, it is easily possible for the cover element firstly to be clearly positioned relative to the structural part and, by a relative movement, to be positioned in a first direction and subsequently, for producing the connection, for the

cover element to be moved in a further direction, namely substantially tangentially to the main extension direction.

5 According to the invention, it is preferred that the cover element has at least one main extension direction substantially in a plane and/or substantially in a cylindrical peripheral surface and that the connecting movement is carried out substantially in the plane  
10 and/or substantially in the cylindrical peripheral surface. Generally the cover element is used to cover, for example, an edge of another element arranged against, in or on the component so that, when the component is fully assembled, the cover element has an  
15 intended mating surface of a specific extension with the remaining component. This intended mating surface may be either substantially planar so that at least one main extension direction of the cover element substantially extends in one plane. On the other hand,  
20 this intended mating surface may also be curved - in one or two spatial directions. With a curvature in one spatial direction, the intended mating surface corresponds to a cylindrical peripheral surface. With a curvature in two spatial directions, the intended  
25 mating surface corresponds to a spherical shell. In each of these cases, it is possible according to the invention for the cover element to be moved relative to the remaining component, i.e. in particular relative to the structural part, in the intended mating surface -  
30 i.e. for example of a plane, a cylindrical peripheral surface or a spherical shell.

It is further preferred that at least one first sliding element of the structural part or of the cover element  
35 is arranged in the plane or in the cylindrical peripheral surface. According to the invention, such a sliding element is preferably used as a stop for the

positioning movement to be carried out during the first production step of the component.

It is further preferred that the at least one first  
5 sliding element cooperates with at least one second  
sliding element for locking the cover element relative  
to the structural part, at least relative to a movement  
perpendicular to the plane or to the cylindrical  
10 peripheral surface. As a result, it is easily possible  
for locking to be achieved between the cover element  
and the structural part.

It is furthermore advantageous if a snap-in connection  
is provided between the cover element and the  
15 structural part for locking the cover element relative  
to the structural part, relative to a movement in the  
plane or in the cylindrical peripheral surface. As a  
result, it is possible to lock the connection of the  
structural part to the cover element in an additional  
20 direction.

It is further preferred that the snap-in connection is  
reversibly removable. Then the connection may also be  
undone, if required. However, it has to be considered  
25 here that, as a result, there is the possibility of a  
greater likelihood of error by inadvertent release of  
the connection.

It is further advantageous if the snap-in connection is  
30 only irreversibly removable. As a result, it is  
substantially ensured that it is not possible to  
release the connection inadvertently. It is only  
possible to separate the connection by destroying at  
least one part of the snap-in connection.

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It is particularly preferred if the cover element is  
provided in the manner of a frame and if the component  
is a sun visor with a mirror, the cover element being

provided at least for covering the edge region of the mirror. In this case, it is easily possible to produce an aesthetic cover, in particular a sealed edged transition region and/or in particular to produce a  
5 cover around a mirror.

A further subject of the present invention is a method for producing a component, in particular according to the invention, a cover element and a structural part  
10 being arranged, in a first step, relative to one another such that at least one first sliding element and at least one second sliding element are at least partially in contact, a connecting movement of the cover element relative to the structural part being  
15 carried out, in a second step, in a direction substantially tangential to at least one main extension direction of the cover element. As a result, the manufacture of such components may be improved, in particular accelerated and reduced in cost.

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The invention is described in more detail hereinafter with reference to embodiments shown in the drawings, in which:

25 Figure 1 shows a perspective view of a sun visor as an example of a component according to the invention.

30 Figure 2 shows an exploded view of the construction of the sun visor and/or the component, a cover element being visible, in particular.

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Figure 3 shows an exploded view of essential elements ensuring the electrical and mechanical

functionality of the component.

Figure 4

shows the rear face of the cover element together with an indication of a main extension direction of the cover element and the substantially tangential direction.

Figure 5

shows the front face of a structural part of the component according to the invention.

Figures 6a and 6b

show an enlarged view of the movement effecting the connection and/or the elements effecting the connection.

Figure 7

shows an enlarged view of a snap-in connection for locking the cover element relative to a movement in the direction of the connecting movement.

A perspective view of a sun visor 2 is shown in figure 1 as an example of a component 2 according to the invention. The sun visor 2 has a cover element 1 which surrounds a mirror region, not denoted further by a reference numeral in figure 1, and/or of which the edge region at least partially covers. The mirror may be provided as a vanity mirror or the like and, in particular, may have illumination, but illumination not being obligatory. Moreover, according to the invention it may be provided that the mirror region and/or the mirror - additionally to the cover element - has a cover not denoted further by a reference numeral.

An exploded view is illustrated in figure 2 for clarification of the construction of the sun visor 2 and/or the component 2, in particular a decorative material 5 and (at least) one molded body 4 being visible. The sun visor 2, as an example of the component 2 according to the invention, comprises respectively on its upper face and its lower face a decorative material 5 and a molded body 4. In the example, a structural part 3 is located between the molded bodies 4, on which structural part, for example, the electrical structural elements and/or leads of the component 2 and/or the sun visor 2 (not denoted further by reference numerals in figure 2) are arranged. The presence of an upper face and a lower face of the sun visor 2 is because the sun visor 2 generally has a visible face on both sides, i.e. it is possible for the user to see both the lower face and the upper face, depending on the folded position of the sun visor. This feature does not have to be provided in every component 2 according to the invention in and/or on a vehicle, in particular a motor vehicle. For example, for components 2 provided for cladding a door or a further component of the vehicle interior, it is possible that said components have only one visible face. In this case, such a component 2 could also have only one molded body 4 and one decorative material 5.

Only the upper face of the sun visor 2 is described in more detail hereinafter. The upper face of the sun visor 2 has a molded body 4 and a decorative material 5, the decorative material 5 (and in the example also the molded body 4) having an aperture. The aperture in the decorative material 5 is denoted by the reference numeral 53 and the aperture in the molded body 4 is denoted by the reference numeral 43. In the sun visor 2, as an example of a component 2, the apertures 43, 53 are present, in particular, for the mirror provided on

one side. However, with another component 2, corresponding apertures 43 could also be used for other purposes. According to the invention, the decorative material 5 has an edge region 51 around the aperture 53, in which the decorative material 5 ultimately has to be fastened to the molded body 4 (so that, for example, no wrinkling of the decorative material 5 occurs). This may, for example, occur by bending back the decorative material 5 or even by means of an additional fastening element 6.

An exploded view is illustrated in figure 3 of essential elements ensuring the electrical and mechanical functionality of the component 2, which are all substantially integrated within and/or mounted on the structural part 3. For example a sliding cover 8, a cover spring 9, a mirror 10, a pivot device 11, a pivot spring 12 and an electrical connection unit are fastened to the structural part 3, the electrical connection unit consisting, for example, of two connectors 13, two leads 14 and a switch 15. The pivot device 11 and the pivot spring 12 make it possible for the sun visor 2 to be pivotably arranged.

The rear face of the cover element 1 is illustrated in figure 4 (i.e. the face facing away from the visible face of the cover element 1), together with an indication of a main extension direction 250 of the cover element 1 and the direction 25 provided substantially tangentially to the main extension direction 250. The cover element 1 has a plurality of first sliding elements 16, 17, 18, four thereof, for example, being respectively provided on the longitudinal sides of the cover element 1 being configured, for example, in the manner of a frame and being denoted by the reference numeral 16, three, for example, being provided on one of the narrow sides of the cover element 1 and being denoted by the reference



numeral 17 and two, for example, being provided on the other of the narrow sides of the cover element 1 and being denoted by the reference numeral 18. The first sliding elements 16, 17 18 are considered hereinafter, 5 irrespective of their position on the cover element 1; according to the invention it is possible to provide just one first sliding element 16. The cover element 1 also has a first snap-in element 22.

10 In the example, the cover element 1 has a first main extension direction 250 and a further main extension direction 260 which both form a plane 240. Apart from local recesses and/or projections, the plane 240 forms an intended mating surface with the remaining component 15 2, which is designed to be at least partially covered by the cover element 1.

The front face of the structural part 3 (i.e. that face which is intended to be at least partially covered by 20 the cover element) of the component 2 according to the invention, is shown in figure 5. The structural part 3 has a second snap-in element 23 for cooperating with the first snap-in element 22. Moreover, the structural part 3 has a receiver adapted to the cover part 1, for 25 example a frame-like receiver for the cover element 1 (which is, for example, also frame-like). The structural part 3 also has a plurality of second sliding elements 19, 20, 21, four thereof, for example, being respectively provided on the longitudinal sides 30 of the frame-like receiver and being denoted by the reference numeral 19, three, for example, being provided on one of the narrow sides of the frame-like receiver and being denoted by the reference numeral 20 and two, for example, being provided on the other of 35 the narrow sides of the frame-like receiver and being denoted by the reference numeral 21.

An enlarged view is shown in figures 6a and 6b of the movement effecting the connection between the structural part 3 and the cover element 1 and/or the sliding elements effecting the connection, the reference numeral 16, for example, being used for the first sliding element and the reference numeral 19, for example, being used for the second sliding element.

The state before carrying out the sliding movement 26 is shown in figure 6a. The first sliding element 16 is not yet engaged in the second sliding element 19, so that the cover element 1 is also not yet locked relative to the structural part 3 in a direction (not separately denoted by a reference numeral in the figure) perpendicular to the plane 240. It may be provided according to the invention that the sliding elements 16, 19 in this situation are in contact with a sliding surface 100 and thus a stop is formed in the direction perpendicular to the plane.

By means of the connecting movement 26 which is carried out in a direction 25 which is tangential to the one main extension direction 250 of the cover element 1, the state shown in figure 6b is reached in which the cover element 1 is locked relative to a movement perpendicular to the plane 240.

An enlarged view is shown in figure 7 of a snap-in connection of the first snap-in element 22 with the second snap-in element 23, for locking the cover element 1 relative to a movement in the direction 25 which is tangential to the main extension direction 250. In addition to the cover element 1, the structural part 3, the first snap-in element 22 and the second snap-in element 23, also shown are the molded body 4 (respectively for the upper face and for the lower face), the decorative material 5 (also respectively for

the upper face and for the lower face), the mirror 10,  
the sliding cover 8 and the fastening element 6.

LIST OF REFERENCE NUMERALS

1	Cover element
2	Component/sun visor
3	Structural part
4	Molded body
5	Decorative material
6	Fastening component
8	Sliding cover
9	Cover spring
10	Mirror
11	Pivot device
12	Pivot spring
13	Connectors
14	Leads
15	Switch
16, 17, 18	First sliding element
19, 20, 21	Second sliding element
22	First snap-in element
23	Second snap-in element
25	Tangential direction
26	Connecting movement
41	Edge
43	Aperture in the molded body
51	Edge region
53	Aperture in the decorative material
100	Sliding surface
240	Plane
250	Main extension direction
260	Further main extension direction